

Work Order ID 76457-2

November-15-11 8:03:46 AM

shp 25/11

76457

Page 1

Item ID: D407-802-017

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Passenger Door Opener Installation, LH

Stop *NS2*

Start Date: 15/11/2011 Start Qty: 2.00

Required Date: 29/11/2011 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: M.C.J

Date: 11/11/15 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

11N-D407-802-1

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-802-017 CHG001

DAS 16 2-53 12/06/13 JB

M.C.J 12/04/26

105

0.00

105

Pick Kit

Packaging

Memo

0.00

Packaging

2x

SP 12-04-26

110

0.00

110

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

DAS 16 2-53 12/06/13

XC

Work Order ID 76457

November-15-11 8:03:46 AM

76457

Page 2

Item ID: D407-802-017

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Passenger Door Opener Installation, LH

Start Date: 15/11/2011 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 29/11/2011 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

120

0.00

120

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD407-802-017

Location 11A

PPP rev: _____

12/8/13

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLJ 12/08/14

R1208-13

Picklist Print

November-15-11 8:03:51 AM

Page 1

Work Order ID: 76457

76457

Parent Item: D407-802-017

D407-802-017

Parent Item Name: Passenger Door Opener Installation, LH

Start Date: 15/11/2011

Required Date: 29/11/2011

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A 10.09.27 new issue DD ver:EC
10.12.03 as per dwg rev:A DD ver:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3552-17
D3552-17
Door Prop

Manufactured No

105

Each

23.0000

1
**

2

Location

Loc Qty

Loc Code

ST272

11

64338

4

65120

7

ST276

12

69670

12

105

Each

12.0000

1
**

2

D3622-5
D3622-5
Ball Stud

Manufactured No

Location

Loc Qty

Loc Code

ST070

12

65087

12

105

Each

5.0000

1
**

2

D4108-1
D4108-1
Door Doubler, Left

Manufactured No

Location

Loc Qty

Loc Code

st128

5

62301

1

64484

4

2x
B80406 sp

B79343 sp
12-04-26

Picklist Print

Page 2

November-15-11 8:03:51 AM

Work Order ID: 76457

76457

Parent Item: D407-802-017

D407-802-017

Parent Item Name: Passenger Door Opener Installation, LH

Start Date: 15/11/2011

Required Date: 29/11/2011

Start Qty: 2.00

Required Qty: 2.00

D4108-049

Manufactured No

105 Each

2.0000

1 2
**

D4108-049

Litter Door Fitting Assembly

Location

Loc Qty

Loc Code

ST129

2

64490

2

105 Each

90.0000

21 42
**

CR3523-4-03

Purchased No

CR3523-4-03

RIVET

Location

Loc Qty

Loc Code

ST314

90

112991

10

116373

80

105 Each

5.242.000

2 4
**

MS20426AD4-5

Purchased No

MS20426AD4-5

Rivet

Location

Loc Qty

Loc Code

MEZZ

165

6733

165

ST317

5077

6874

5077

105 Each

73.0000

1 2
**

MS2107315

Purchased No

MS210731 5

nut plate

Location

Loc Qty

Loc Code

ST302

73

117395

73

1 2
**

November-15-11 8:03:51 AM

Shop Packet Print

Page 2

PicRlist Print

November-15-11 8:03:51 AM

Work Order ID: 76457

Parent Item: D407-802-017

Parent Item Name: Passenger Door Opener Installation, L11

76457

D407-802-017

Start Date: 15/11/2011

Required Date: 29/11/2011

Start Qty: 2.00

Required Qty: 2.00

MS21209F1-15

Purchased

No

105

Each

5.0000

** 3 6

m 111106

MS21209F1-15

HELI COIL

Location

Loc Qty

Loc Code

ST304

5

104537

5

105

Each

68.0000

** 3 6

MS27039C1-06

Purchased

No

MS27039C1-06

Screw

Location

Loc Qty

Loc Code

ST293

68

115768

68

105

Each

128.0000

** 1 2

JB

MS27039C1-09

Purchased

No

MS27039C1-09

SCREW

Location

Loc Qty

Loc Code

FP-B

28

17831

28

ST293

100

116290

100

105

Each

35.0000

** 2 4

JB

12/04/25

MS27039C1-27

Purchased

No

MS27039C1-27

Screw

Location

Loc Qty

Loc Code

ST293

35

115768

35

115768

November-15-11 8:03:51 AM

Shop Packet Print

Page 3

Picklist Print

November-15-11 8:03:51 AM

Page 4

Work Order ID: 76457

76457

Parent Item: D407-802-017

D407-802-017

Parent Item Name: Passenger Door Opener Installation, LH

Start Date: 15/11/2011

Required Date: 29/11/2011

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0332R

Purchased

No

105

Each

2.056.000

2

4

**

121509 JB

NAS1149C0332R

Washer

Location

Loc Qty

Loc Code

FP-B

7

117291

7

ST297

2049

116304

55

117460

18

117887

169

118078

2

118179

78

118354

987

119124

740

NAS1149C1165R

Purchased

No

105

Each

85.0000

2

4

**

JB

NAS1149C1165R

Washer

Location

Loc Qty

Loc Code

ST296

85

115768

85

105

Each

281.0000

6

12

**

115768
119736 JB

12/01/22

NAS1149C0532R

Purchased

No

NAS1149C0532R

WASHER

Location

Loc Qty

Loc Code

ST297

281

116373

1

116513

53

118384

227

November-15-11 8:03:51 AM

Shop Packet Print

Page 4

Picklist Print

November-15-11 8:03:51 AM

Work Order ID: 76457

Parent Item: D407-802-017

Parent Item Name: Passenger Door Opener Installation, L11

76457

D407-802-017

NAS1149C0563R

Purchased

No

105

Each

370.0000

6

12

**

~~8X~~

fb ✓

12/04/22

NAS1149C0563R

Washer

Location

Loc Qty

Loc Code

ST297

370

116391

182

117460

188

6x116391
6x117460

November-15-11 8:03:51 AM

Shop Packet Print

Page 5

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-802-1-
Page 27 of 28

5.3 D407-802-017/-018 Passenger Door Opener Kits

Qty -017	Qty -018	Part Number	Description
		D407-802-017	PASSENGER DOOR OPENER KIT, LH
		D407-802-018	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
1	1	D3622-5	BALL STUD
1		D4108-1	DOOR DOUBLER, LEFT
	1	D4108-3	DOOR DOUBLER, RIGHT
	1	D4108-5	SMALL RIGHT DOOR DOUBLER
	1	D4108-11	TEMPLATE
	1	D4108-047	SILL DOUBLER ASSEMBLY
1		D4108-049	LITTER DOOR FITTING ASSEMBLY
	19	CR3523-4-2	RIVET
21		CR3523-4-3	RIVET
	4	CR3523-4-4	RIVET
2		MS20426AD4-5	RIVET
	2	MS20426AD4-6	RIVET
1	1	MS21073L5	ANCHOR NUT
3		MS21209-F1-15	HELICOIL
3		MS27039C1-06	SCREW
1		MS27039C1-09	SCREW
2	2	MS27039C1-27	SCREW
2	2	NAS1149C0332R	WASHER
2	2	NAS1149C1165R	WASHER
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.4 D407-802-019 Baggage Door Opener Kit, Composite

Qty -019	Part Number	Description
	D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE
1	D3552-19	DOOR PROP
1	D4109-041	DOUBLER ASSEMBLY, BULKHEAD
1	D4109-043	DOUBLER ASSEMBLY
3	80-004-2-6	INSERT
4	MS27039C1-05	SCREW
3	MS27039C1-06	SCREW
7	NAS1149C0363R	WASHER
4	NAS1836-3-08M	INSERT

• COPYRIGHT © 2010 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: A
Date: 10.10.13